

CordenPharma Plankstadt Equipment List

➤ **Formulation Containment Facility: Batch size 100 – 150 kg**

- **Granulation:**
 - Collette Gral 400
 - Glatt WSG120
- **Tableting:**
 - 2 high-speed tableting machines (IMA Comprima 300)
 - Demonstrated capacity: 560,000 tbl/hr
- **Filmcoating:**
 - 2 Glatt GC 1250 tablet coaters

➤ **Standard Facility: Batch size 60 – 400 kg**

- **Granulation:**
 - 2 Colette Gral 600
- **Tableting:**
 - 7 high-speed tableting machines
- **Capsule production:**
 - Capacity 72.000 cps / hr max.
 - Capsule size 0, 1, 2, 3
- **Filmcoating:**
 - 48"Manesty Coater, max. 120 kg per batch size
 - 60"Manesty Coater, max. 360 kg per batch size

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➤ Development of high potent and oncologic solid dosage forms

Batch size from 0.1 - 5 kg and from 5 - 20 kg

- Granulation: High shear granulation
 - Diosna P1-6, Henschel 15l,
 - Diosna P25-P60
- Granulation: Fluid bed granulation
 - Unilab 05 and Niro MP1
 - Diosna CAP60
- Tableting:
 - Fette Exacta 1 and Korsch Pharmapress 230
 - Fette 102i
- Filmcoating
 - Glatt GC 500
 - Bohle BFC50 Tripan
- Encapsulation: Bosch GKF130
- Roller compaction: Bohle BRC25

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➤ Packaging

- 9 blister lines for primary and secondary packaging (alu/alu, PVC, PVC/PVDC, PVC/PE/PVDC)
- 1 high speed line for packaging of bottles (glass-, HDPE-, PP- bottles)
- 1 line for stick pack filling of granules and powders (pilot scale)
- Semi-automatic lines with combined hand packaging
- De-blistering equipment
- Inkjet printer
- Stand-alone printing equipment for aluminium foil
- Tamper evident blister packaging and pack serialization (2D Data Matrix Code)