

PACKAGING AT CORDENPHARMA



CORDENPHARMA

PACKAGING AT CORDENPHARMA PLANKSTADT

CordenPharma Plankstadt is an internationally approved expert in contract manufacturing and packaging of solid dosage forms and part of CordenPharma's network of facilities across Europe and the US. We offer specialised capabilities in primary packaging of highly potent compounds up to OEB 4. Customer satisfaction is our primary objective, from early-stage feasibility to commercial supply in multiple markets worldwide, including the expertise and specific quality requirements needed for packaging in the Japanese market.

We provide multiple packaging solutions for oral solid forms ranging from standard packs for tablets and capsules to specialised packaging, e.g. multi-product blisters and packaging at low humidity.

Our state-of-the-art equipment and specialised packaging technologies include:

PACKAGING FOR TABLETS & CAPSULES

- Highly potent facility for tablets & capsules
 - Dedicated hormone area for blister packing
 - Primary & secondary packaging
 - Bottles HDPE and Glass
 - Blister packaging (PVC, PVDC, Alu / Alu, Aclar)
 - De-blistering equipment
 - Moisture sensitive products (<20% RH)
 - Unit dose packs (with or without cross perforation, variable data printing)
 - Online labeling, documentation & tracing of vignettes
 - Inkjet printing
 - Tamper evident blister packing
 - Semi-automatic lines with hand packing
 - All types of secondary packaging materials feasible
 - Serialisation & aggregation
- Material control via barcode
 - Warehouse management using SAP-System
 - Handling & execution of all export & distribution activities
 - Dangerous goods handling
 - Extensive experience in supplying both large & small markets
 - Handling of all necessary custom declarations
 - Certified by US Customs (C-TPAT audit)

BOTTLE FILLING & PACKAGING LINE

- High speed line: Uhlmann Integrated Bottle Center IBC 120 with labelling unit L180 and carton packager C2155
- Line for small scale batches: Cremer CF 830-2 with Collischan Praezitron 225 C weight control unit, Inova VVM 4011 sealing and Pago Sys 165 labelling unit

LOGISTICS & DISTRIBUTION

- Sampling area for low OEL compounds
- 3 high bay warehouses
 - 3,300 m²
 - 4,900 pallets / 830 small part places
 - < 25 °C / 35 - 60% RH
 - 107 m² cold storage capacity

BLISTER LINE

Bosch Servac PH3 / CS2
Partena M82
Bosch Servac PH3 / CS
IMA C90
IMA C90
Uhlmann UPS1030 MIT
IMA C80
Uhlmann UPS4 ET
Uhlmann UPS1030 ET

CARTON PACKAGING INCLUDING FEEDING OF ADDITIONAL BROCHURES

Bosch CS (4th) Bosch FM
CAM HF 77 GUK
Bosch Contina 200 / Bosch
IMA A91 GUK
IMA A91 GUK
Uhlmann C2205 / GUK
IMA A81 GUK
Uhlmann C100 GUK
Uhlmann C2205 / GUK



GRANULES / POWDERS FOR SUSPENSION OR SOLUTION IN SINGLE UNIT DOSES (STICK PACKS) – PILOT EQUIPMENT

- AS Stick Pack machine for 88 mm triplex foils, e.g. PET/ALU/PE 12-12-50, for filling of sachets of 19 x 30 to 19 x 125 mm at a speed of 100 - 120 sachets/min.
- Sachet filling of highly potent compounds.

FLEXIBILITY & QUALITY

The high capability and flexible capacity adjustment of the packaging lines at CordenPharma Plankstadt guarantees maximum efficiency, quality and speed in processing from design creation to the delivery of the finished folding box. Our broad experience, professional expertise and modern high-performance technology also ensure maximum safety.

As such we provide:

- Implementation of new customer requirements with short lead-time and well ahead of regulatory requests (e.g. pack serialisation)

- Pack serialisation / unique carton identification - already installed on three lines, data transfer to customer database in place
- 2D Matrix Code or aggregation per country requirements to ensure security already installed on three packaging lines
- Flexibility to accommodate small products by off-line or roll-to-roll printing with Minimum Order Quantity < 500 packs
- Flexibility to install specific packaging equipment upon customers' requests

PACKAGING CAPACITY

- More than 600 variants
- Current annual capacity: 90 million packs
- Increased annual output possible due to our flexible shift system

FOCUSED PROJECT MANAGEMENT

CordenPharma Plankstadt's dedicated project managers with their project teams ensure consistent coordination, communication and alignment of progress throughout all phases of each project. A project manager is assigned at the start of the project to be your direct interface for all project activities, from the kick-off meeting to successful implementation of your product.

We ensure all project objectives are defined and detailed together with the deliverables in a mutually-signed Project Specification document. Technical risks are identified, evaluated and mitigated on a continuous basis by the project teams, and the agreed mitigation approaches are tracked and reported throughout the project. Updated project plans are generated by the project managers and tracked vigorously to ensure delivery of the highest quality to our customers within agreed-upon timelines.





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CORDENPHARMA

The logo for CordenPharma features the word "CORDENPHARMA" in a bold, white, sans-serif font. The text is centered and partially overlaid by a white graphic element consisting of two curved lines that form a horizontal oval shape, with the top line curving upwards and the bottom line curving downwards.